**LEAVE PROTECTIVE COATING ON CANOPY, HAND RAIL, AND HONEYCOMB HOLDER UNTIL INSTALLATION AND PIPING IS COMPLETE.**

**REAR DUCTS DO NOT NEED TO BE REMOVED FOR CASE INSTALLATION.**

1. Level and shim according to I&O Manual. Cases must be level, straight, and shims must be placed under ALL bases.
2. Slide cases together.
3. Align front lower trim and rear standards. (Use alignment pins to adjust cases front to back.)
4. Install and hand tighten (4) joining bolts and nuts. (Detail B,D,E)
5. Confirm front lower trim is aligned vertically and front to back. Tighten lower case joining bolts.
6. Install ceiling bracket to align ceiling panels. If holes do not line up, additional shims may be required. (Detail F)
7. Using a rubber mallet, tap the canopy splice into the adjoining canopy until canopies are aligned. (Detail F)
   a. For additional adjustment, the top canopy screws (on ceiling) can be loosened and the canopy can be moved front to back, side-to-side, or shimmed as needed.
8. Tighten top joining bolts.
9. Install hand rail splice by inserting the front edge in the slots in the handrails. Bend splice tight around the backside of hand rails and fasten with included screws. (Detail C)
10. Install kickplate, kickplate ends, and kickplate splices. (Detail D)
11. After case is wired and completely installed, install lower trim. (Detail G)