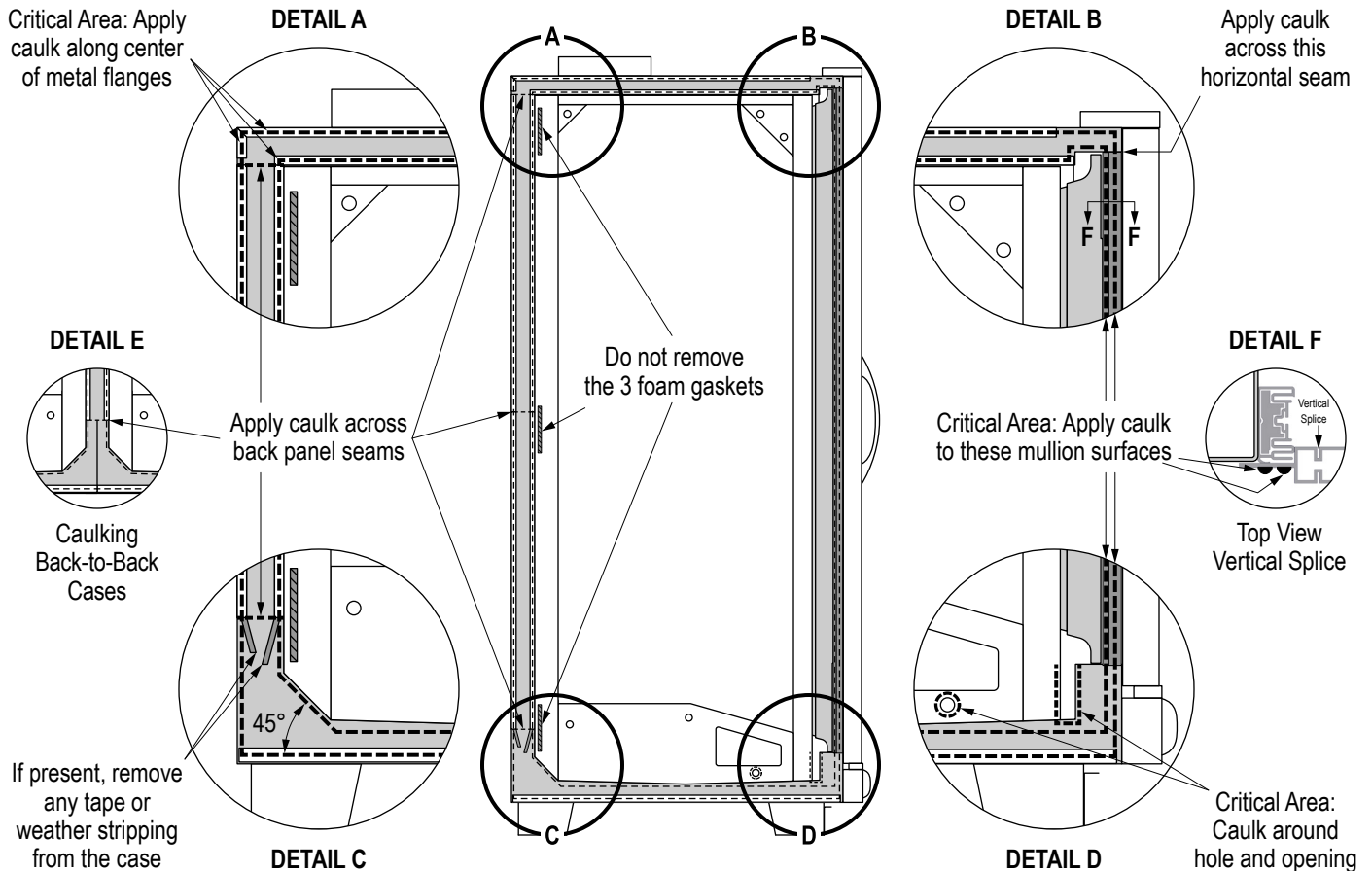


CASE CAULKING INSTRUCTIONS RVLC

Before joining the cases, remove all packaging material on the display case, including any spacer blocks inside the bases. Repeat caulking between each case in the lineup. View the full installation and operational manual for more detail.

CASE JOINT CAULKING (BUTYL*)



IT IS CRITICAL TO FOLLOW THIS PROCEDURE TO ENSURE CASES ARE PROPERLY SEALED.

SURFACES TO BE CAULKED MUST BE CLEAN, DRY, FREE OF TAPE/ADHESIVE, AND FREE OF FROST (ABOVE 40°F).

Note: Apply Butyl caulk to only one case—not both cases. The caulk will spread out when the cases are pushed together, and excessive caulk may squeeze out of the joint. Wipe away any caulk that squeezes out. Butyl caulk will not mix with silicone sealant (used for NSF sealing), which will affect adhesion of both.

Note: Increase bead size for irregular surfaces.

1. Remove all shipping material, including packaging, tape, and vertical trim shipping screws, to expose the butyl caulk.
2. Ensure that the display cases to be joined are square within 1/8" and level. Use a 6' level to confirm that the bubble is centered between the lines. For shorter surfaces, a 4' level is recommended. For complete installation guidance, refer to page 6 of the Installation and Operation Manual.
3. Apply 1/2" thick beads of butyl caulk* along the ceiling, rear wall, bottom of the case, and vertical trim as indicated by the dashed lines in the drawing. Caulk must be applied continuously without gaps. Where specified, always apply two beads. Use one tube of caulk for the front vertical splice lines. If a plexiglass divider is present, apply caulk around it—do not apply directly onto the divider. For complete instructions, refer to page 6 of the Installation and Operation Manual.
4. After cases are joined and tightened, caulk the top and back exterior seams, if accessible, to ensure a tight seal.
5. Back-to-Back (BB models) share the rear wall. Apply 2 beads of caulk along the shared rear wall as shown in **DETAIL E**.

*DO NOT APPLY BUTYL CAULK ON SEAFOOD OR BAKERY CASES. Butyl caulk never cures and emits vapors that affect seafood and bakery products. Recommended alternative caulk: Polyurethane-based (full curing, durable, moisture-activated) or silicone-based (full curing).

